



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7306

Job Sheet 200908



Part No: 647.7306

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Cable Cutters (Removable Provisions Only)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 10/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19679

Note: MPP-195 REV.N/C IPP REV:A 18.10.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Rosales, Oscar

OCT 18 2019



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Container No: S223990



Part: 647.7306

Job No: 200908

Serial No/Batch: S223990

Revision: N/C

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/20, TC STC LoA RI

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	1 pcs	10/16/19	0.00 0.00	Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
130 Packaging 3-1 - Stock - B4B 1 pcs	10/16/19	0.00 0.00		QC 4 - 74		
				QC 4 - 75		
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	10/16/19	0.00 0.00	DC - 1 - B4B		
140 QC 21 - FG	1 pcs	10/16/19	0.00 0.00	DC - 2 - B4B		
				QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		

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FLB Dock

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP 647.7306
 135 - Photocopy bluefile & type labels per PPP 647.7306 (MPP-195)
 140 - (QC21- Final Inspection - Work Order Release)

(012486)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03/20 600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	515554 ✓
601.2045	RTV (LOCTITE 598) Exp Date 12-2020	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	516900 ✓
601.3011	P-Seal	1 ft (1 ea) ✓	110-Packaging 1 - Pick Kit	509884 ✓
601.3902	Eye Bolt	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5119898 ✓
647.0112	Strut Bracket	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5208465 ✓
647.1404	Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5111236 ✓
647.1702	Skid Deflector Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5193229 ✓
647.7501	Lower Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5185446 ✓
647.7701	Strut Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5178737 ✓
647.7702	Strut Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5183538 ✓
B3635A212	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5133297 ✓
AN3-11A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5214962 ✓
AN316C4R	Nut, Jam	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	526190 ✓
AN44-12A	Eyebolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5134910 ✓
AN4C7A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5142014 ✓
AN8B5-34R	Clevis	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5207590 ✓
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5149276 ✓
LN9037-08018	Screw	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	5099338 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5211533 ✓
MS21042L08	Nut	9 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	5205000 ✓
MS21042L4	Nut	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5214962 ✓
MS21266-2M	Grommet	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5157412 ✓
MS27039-08-13	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5123957 ✓
MS27039-08-27	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5122517 ✓
NAS1149C0452R	Washer (AN960C416L)	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5209072 ✓
NAS1149F0332P	Washer (AN960-10L)	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5207709 ✓
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	518057 ✓
NAS1149F1832P	Washer (AN960-8)	23 Ea (23 ea) ✓	110-Packaging 1 - Pick Kit	5207676 ✓
NAS6600-12	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5136301 ✓
NAS6600-16	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5155977 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	9	0
	601.2045	1	17	0
	601.3011	1	115	0
	601.3902	2	28	0
	647.0112	4	28	0
	647.1404	1	4	0
	647.1702	2	2	0
	647.7501	1	2	0
	647.7701	2	4	0
	647.7702	2	8	0
	93635A212	4	46	0
	AN3-11A	4	141	0
	AN316C4R	4	26	0
	AN44-12A	2	10	0
	AN4C7A	4	65	0
	AN665-34R	4	30	0
	LN9025-0820K	8	63	0
	LN9037-08018	8	58	0
	MS21042-3	4	466	0
	MS21042L08	9	734	0
	MS21042L4	4	2,120	0
	MS21266-2N	1	14	0
	MS27039-08-13	4	353	0
	MS27039-08-27	5	85	0
	NAS1149C0432R	12	1,346	0
	NAS1149F0332P	8	1,743	0
	NAS1149F0532P	2	1,442	0
	NAS1149FN832P	23	1,819	0
	NAS6603-12	4	23	0
	NAS6603-16	4	38	0

Part Specifications

Specifications could not be found.

Plex 9/19/19 9:34 AM Dart.lajeunesse.marie

NCR No.

[illegible]



SUBJECT:
Manufacturing Process Procedure
EC-135 CCK Configuration Management

DOCUMENT NO:
MPP-195
Rev. N/C
12/15/16

Table 19: T2/P2 Cable Cutters Kits

7306	7305	7304	FIND #	PART #	DESCRIPTION	MATERIAL	SPEC
			1	647.7401	UPPER CUTTER ASSY		
1		1	2	647.7501	LOWER CUTTER ASSY		
			3	647.1701	SKID DEFLECTOR ASSY		
	1	1	4	647.1601	WIPER DEFLECTOR ASSY, AFT		
	1	1	5	647.1610	WIPER DEFLECTOR, FWD		
	1	1	6	647.1913	TEE		
	1	1	7	647.1915	SUPPORT ANGLE		
	1	1	8	647.1814	GUSSET, LH		
	1	1	9	647.1815	GUSSET, RH		
2		2	10	647.7702	STRUT ASSY		
2		2	11	647.7701	STRUT ASSY		
	1	1	12	647.1818	NOSE DOOR SPACER		
	1	1	13	647.1810	NOSE DOOR DOUBLER		
4		4	14	647.0112	STRUT BRACKET		
	2	2	15	647.7910	ANGLE BACKET		
	2	2	16	647.7911	BRACKET		
	4	4	17	647.7912	CLIP		
	2	2	18	647.7913	DOUBLER		
	1	1	19	647.7914	BRACKET		
	1	1	20	647.7915	BRACKET		
	2	2	21	647.7916	BRACKET		
	1	1	22	647.7917	BRACKET		
	1	1	23	647.7918	BRACKET		
	1	1	24	647.7819	CROSS BRACKET FWD		
			25	647.7820	CROSS BRACKET AFT		
			26	647.7818	MOUNTING CHANNEL		
	1	1	27	647.7821	EYE BOLT FITTING LH		
	1	1	28	647.7822	EYE BOLT FITTING RH		
	1	1	29	647.1914	BRACKET		
	1	1	30	647.1602	DOUBLER ASSY		
	2	2	31	647.1811	SPACER		
	13	13	32	647.1812	SHIM		
			33	647.2510	SLEEVE		
			34	647.2511	NUT		
	1	1	35	647.3201	GROUNDING CABLE ASSY		



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7306	7305	7304	FIND #	PART #	DESCRIPTION	MATERIAL	SPEC
A/R	A/R	A/R	36	601.3011	P-SEAL		
1	1	1	37	601.3007	GROMMET	MS21266-2N	
			38	601.3121	EYE BOLT	AN44-5A	
2		2	39	601.3120	EYE BOLT	AN44-12A	
4		4	40	601.3119	CLEVIS		
	2	2	41	601.3006	CAMLOC RECEPTACLE		
	2	2	42	601.3005	CAMLOC RETAINER		
	2	2	43	601.3004	CAMLOC STUD		
	12	12	44	600.0795	NUTPLATE	MS21047-3	
	2	2	45	601.2823	BOLT	AN3-4A	
4		4	46	601.2826	BOLT	AN3-11A	
	1	1	47	601.1324	BOLT	AN4CH6A	
4		4	48	601.2669	BOLT	AN4C7A	
4		4	49	601.1500	BOLT	NAS6603-12	
4		4	50	601.3130	BOLT	NAS6603-16	
			51	601.3002	BOLT	NAS6604-66	
4	1	5	52	601.2973	LOCKNUT	MS21042-08	
4	31	35	53	601.2943	LOCKNUT	MS21042-3	
4		4	54	601.3209	LOCKNUT	MS21042L4	
4		4	55	601.3128	NUT	AN316C4R	
	20	20	56	647.8510	INSERT		
	4	4	57	647.8511	INSERT		
	2	2	58	647.8512	INSERT		
	4	4	59	601.3127	LOCKNUT	MS21042L5	
	1	1	60	601.2525	SCREW	MS27039-0807	
4		4	61	601.2988	SCREW	MS27039-0813	
			62	601.3137	SCREW	MS27039-816	
	3	3	63	601.2198	SCREW	MS27039-1-07	
	12	12	64	601.3069	SCREW	MS27039-1-09	
	6	6	65	601.1365	SCREW	MS27039-1-10	
	2	2	66	601.1953	SCREW	MS27039-1-12	
	4	4	67	601.1622	SCREW	MS27039-1-14	
	1	1	68	601.3012	SCREW	MS27039-1-15	
	4	4	69	601.2637	SCREW	MS27039-1-16	
	2	2	70	601.1954	SCREW	MS27039-1-17	
	5	5	71	601.2829	SCREW	MS24694S54	
	3	3	72	601.2999	SCREW		
	24	24	73	601.2207	NUTPLATE RIVET	CCR264SS-3-03	



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7306	7305	7304	FIND #	PART #	DESCRIPTION	MATERIAL	SPEC
	4	4	74	601.1983	NUTPLATE RIVET	CCR274SS-3-03	
	4	4	75	601.1604	CHERRY RIVET	CR3213-4-2	
	24	24	76	601.0790	CHERRY RIVET	CR3213-4-3	
	16	16	77	601.1915	CHERRY RIVET	CR3213-4-4	
	8	8	78	601.1183	CHERRY RIVET	CR3213-4-5	
	17	17	79	601.2991	CHERRY RIVET	CR3213-4-6	
	16	16	80	601.2020	CHERRY RIVET	CR3213-5-3	
	12	12	81	601.2481	CHERRY RIVET	CR3213-5-4	
	8	8	82	601.3216	CHERRY RIVET	CR3522-4-3	
	8	8	83	601.3215	CHERRY RIVET	CR3522-5-3	
	2	2	84	601.3136	CHERRY RIVET	CR3212-5-6	
23	2	25	85	601.2764	WASHER	NAS1149FN832P	
8	81	89	86	601.1607	WASHER	NAS1149F0332P	
12		12	87	601.3663	WASHER	NAS1149C0432R	
2	2	4	88	601.3126	WASHER	NAS1149F0532P	
	3	3	89	601.2375	WASHER		
A/R	A/R	A/R	90	600.1012	SEALANT	PR-1425 CLASS B	
A/R		A/R	91	601.2045	RTV	LOCTITE 598	
	A/R	A/R	92	600.0991	MAGNOBOND 6398 PART B		
	A/R	A/R	93	600.0990	MAGNOBOND 6398 PART A		
			94	647.7919	SHIM		
			95	601.1097	WASHER	NAS1149F0463P	
1		1	96	647.5701	GPS MOUNT KIT	FLAG NOTE 6	
	1	1	97	647.7823	CROSS BRACKET AFT		
	1	1	98	647.2114	UPPER U CHANNEL		
1		1	99	647.1404	CUTTER ASSY (UPPER)		
5		5	100	601.3962	SCREW	MS27039-0827	
5		5	101	601.1541	LOCKNUT	MS21042L08	
	4	4	102	601.3212	CHERRY RIVET	CR3523-4-3	
	24	24	103	601.3213	CHERRY RIVET	CR3523-4-4	
	8	8	104	601.3214	CHERRY RIVET	CR3523-5-3	
2		2	105	647.1702	SKID DEFLECTOR ASSY		
8		8	106	601.3655	LOCK WASHER	LN9025-0820K	
8		8	107	601.3654	BOLT	LN9037-08018	
4		4	108	601.3963	BOLT	93635A212	
	2	2	109	601.2910	SCREW	MS27039-1-18	
2		2	110	601.3902	EYE BOLT		
			111	647.1405	CUTTER ASSY (UPPER)		



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FIND #	PART #	DESCRIPTION	QTY
88	601.3126	WASHER	2
90	600.1012	SEALANT	A/R
91	601.2045	RTV	A/R
92	600.0991	MAGNOBOND 6398 PART B	A/R
93	600.0990	MAGNOBOND 6398 PART A	A/R
96	647.5701	GPS MOUNT KIT	1
97	647.7823	CROSS BRACKET AFT	1
98	647.2114	UPPER U CHANNEL	1
99	647.1404	CUTTER ASSY (UPPER)	1
100	601.2765	SCREW	5
101	601.1541	LOCKNUT	5
104	601.3214	CHERRY RIVET	8
109	601.2910	SCREW	2